



# Top Coat Re-Coating Instructions

**Important**

Make sure you have all of your preparation materials such as plastic, tape, tarps, etc.

**Products Needed**

- Acrylic Additive
- Top Coat
- Sealer

**Tools Needed**

- Variable Speed Drill
- Mixing Paddle
- Buckets
- Paint Rollers
- Power Washer

## Mixing Instructions

Agitate Acrylic additive & Topcoat with the mixing paddle for at least 10 seconds after opening to incorporate anything that has settled to bottom of bucket.

# 1

## Preparation

All cracks must be treated with Xcel Epoxy crack Repair. The area must be dry and free of all Grease, oil, dirt, dust, curing compounds, sealers, efflorescence, old adhesive residues or any other foreign matter that will inhibit the bond coat or topcoat from adhering to existing surface. Apply Xcel's Citrus Cleaner or Concrete Degreaser, Power wash and let dry completely



3750 West Indian School Road  
Phoenix, AZ 85019  
Phone (602) 636-6720  
Fax: (602) 636-6724  
www.xcelsurfaces.com

**Important**

Make sure preparation is done. All existing sealers must be removed.



## Top Coat Re- Coating Instructions

**Important**

Surface has to be clean of all bond breakers and completely dry.

### Bond Coat

**2** Using a 3/8" nap roller, apply thin layer of Acrylic Additive or EFF Factor to clean, stable, prepared substrate. Do not let bond coat puddle, be sure to remove excess material with brush. Use the rule "less is more". Drying time will depend on weather, normally within 30 minutes. Do not let bond coat exceed 24hr dry time before Top coat is applied.



Coverage: Approximately 200 Sq feet per gallon

**Important**

Always use strainer when using sprayers to apply any color. Pigments can clog sprayers.

**Important**

Topcoat may vary in color from previous lots. If you have more than one lot number we suggest you mix the two together before using

**3** **Top Coat**  
Thoroughly mix Top Coat so color is consistent. Apply using either a 3/4" nap roller, or spray on with an airless paint sprayer. Top Coat will be dry in 1-2 hours to the touch. Once the 1<sup>st</sup> coat of top Coat is dry to the touch, apply 2<sup>nd</sup> coat. Allow the Top coat to fully cure before allowing foot traffic, tools, water or furniture to be placed on the surface. (Normally 24 hours for light foot traffic- 7 days for full cure)



Coverage: Approximately 125 Sq feet per gallon



3750 West Indian School Road  
Phoenix, AZ 85019  
Phone (602) 636-6720  
Fax: (602) 636-6724  
www.xcelsurfaces.com



## Top Coat Re- Coating Instructions

### Important

Always put out pilot lights when using solvent sealers.  
Always wear respirators when using solvent sealers.

## 4 Sealing

Apply two thin coats of either water borne or solvent borne sealer using a 3/8" nap roller. Do not spray sealers as they can plug up sprayer. Recommend using water borne sealers inside and solvent borne sealers outdoors. Do not allow solvent sealers to puddle as they can turn white. Be sure that material has completely dried before applying sealers. Do not over roller sealer it will cause air bubbles.



## 5 Finished Product

Your project is now finished! Xcel Surfaces can be used to realistically create virtually any texture on earth. For more information or to learn where to attend a certified training school, visit our website at [www.xcelsurfaces.com](http://www.xcelsurfaces.com) or call 602-636-6720



3750 West Indian School Road  
Phoenix, AZ 85019  
Phone (602) 636-6720  
Fax: (602) 636-6724  
[www.xcelsurfaces.com](http://www.xcelsurfaces.com)