



Stamp Overlay Quick Start Instructions

Important

Make sure you have all of your preparation materials such as plastic, tape, tarps, etc.

Products Needed

- Texture Mix
- Acrylic Additive or EFF Factor
- Stamp Mix
- SMP 5000 Additive
- Aqua Stain or Top Coat
- Sealer
- Bubblegum Liquid Release
- Dry Colour Release

Tools Needed

- Variable Speed Drill
- Mixing Paddle
- Buckets
- Trowels
- Pump Sprayers
- Paint Rollers
- Floor Scraper
- Gauge Rake
- Sponges
- Stamps

Mixing Instructions

1. Agitate Acrylic Additive with the mixing paddle for at least 10 seconds after opening to incorporate polymer that has settled to bottom of bucket.
2. **Scratch Coat:** In a 5 gallon bucket, add Texture Mix to approximately 2 gallons of Acrylic Additive. Mix until consistent; let set (slake) for 5 minutes, and then remix for approximately 20 seconds.
3. **Stamp Coat:** In a 5 gallon bucket, add Stamp Mix to approximately 1+ gallons SMP 5000 Additive. Mix until consistent.

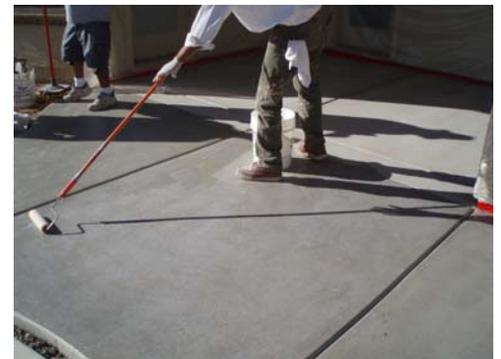
Important

Be sure to let your material 'Slake' to eliminate false setting. This will also increase the open time of the material.

Bond Coat

1

Using a 3/8" nap roller, apply thin layer of Acrylic Additive or EFF Factor to a clean, stable, prepared substrate. Do not let bond coat puddle, be sure to remove excess material with brush. Use the rule "less is more". Do not let bond coat exceed 24hr dry time before scratch coat is applied.





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☑ Important

The smoother your scratch coat is the easier your stamp coat will be to work with.

2 Scratch Coat

Using a trowel, apply a thin scratch coat with the trowel on edge directly on the bonded surface; let set till dry. Do not exceed 24hr dry time before stamp coat is applied. Remember that all existing substrate control joints must be honored.



3 Stamp Coat

Spread stamp mix out using a trowel. Then use a gauge rake to get a consistent thickness of 1/4" to 3/8" of material to be stamped. Be sure to remove lines from rake cams with a trowel or flex smoother. Once the material is ready to stamp, apply a generous amount of Bubblegum Liquid Release to both the material and the stamp. You can add Xcel Surfaces Dry Colour Release to the liquid release to color while you stamp. Carefully lay stamp down and apply enough pressure to create clean texture. Do not let stamp stay down for long periods of time.



☑ Important

Be sure not to walk on wet material with out spike shoes. Clean out excess material from control joints.



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☑ Important

Always use strainer when using sprayers to apply any color. Pigments can clog sprayers. Keep agitating stains to keep pigments suspended

4 Coloring

Begin staining with Aqua Stain when the stamp coat has completely dried. Stain can be applied via sponge, sprayer, or brush. You can use multiple colors to achieve antiquing effects.



☑ Important

Always wear respirators when using solvent sealers.

☑ Important

Always put out pilot lights when using solvent sealers.

5 Sealing

Apply two thin coats of either water borne or solvent borne sealer using a 3/8" nap roller. Do not spray sealers as they can plug up sprayer. Recommend using water borne sealers inside and solvent borne sealers outdoors. Do not allow solvent sealers to puddle as they can turn white. Be sure that material has completely dried before applying sealers.



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6 Finished Product

Your project is now finished! Xcel Surfaces can be used to realistically create virtually any texture on earth. For more information or to learn where to attend a certified training school, visit our website at www.xcelsurfaces.com or call 602-636-6720



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